

Technical Bulletin

Bulletin Number: 513 Revision Number: R-00

Release Date: February 1, 2001 Revision Date: _____

SUBJECT: PEPSI HIGH SECURITY VENDER FIELD KITS

MODELS AFFECTED: 600E and 501E Venders serialized 0814-6452AW and higher.

REASON: To provide kits to install Pepsi High Security Vender accessories to venders in the field.

Special Note: Kits cannot be used in E-Model 2-piece cabinets built prior to 814-6452.

Index of Available Kits

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Note : Installation kit instructions are included in the kit and can be viewed on our website
(www.dixienarco.com)

Individual Kits For Pepsi High Security Field Installations

609,022,80x.x4	<i>Complete Kit, Pepsi HS Retrofit, DN501E (No Validator)</i>	
	(Should include the following)	
1 – 609,022,90x.x4	<i>Kit, Vandal Panel/Protective Plate, 72"</i>	
	1 - 592,051,31x.x3	<i>Vandal Panel, Door-72"</i>
	1 - 609,020,05x.x3	<i>Protective Plate, Cabinet (Right Side)-72"</i>
1 – 609,020,60x.x4	<i>Kit, HS Lock Cover</i>	
	1 - 592,150,80x.x3	Coin Insert and Lock Cover Assembly
	1 - 803,861,70x.x1	Label, HS Coin Insert
	4 - 800,303,19x.x1	Carriage Bolt, 1/4 - 20 x 5/8 Grade 5
	4 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M032.x	Instructions, HS Lockcover Assy.
1 – 609,023,30x.x4	<i>Kit, HS Nut Retainer Housing & Security Strap</i>	
	1 - 432,050,73x.x3	Nut Retainer Housing
	1 - 592,051,21x.x3	Strap, Nut Retainer Housing
	2 - 900,301,73x.x1	Self Tapping Screw #1/4 20 x 1
	1 - M033.x	Instructions, HS Nut Retainer Housing & Security Strap
1 – 609,023,40x.x4	<i>Kit, HS Selection Guard</i>	
	1 - 592,151,00x.x3	Assembly, Selection Guard
	1 - 801,903,88x.x1	Lens, 9 Selection HS
	1 - 592,051,29x.x3	Bracket Lens HS
	1 - 592,051,27x.x3	Retainer, 9-10 Select
	1 - 592,150,20x.x3	Assembly, Coin Cup HS
	7 - 900,800,67x.x1	Nut 1/4 x 20
	9 - 900,800,50x.x1	Nut #8-32
	1 - M034.x	Instructions, HS Selection Guard
1 – 609,023,50x.x4	<i>Kit, HS Top & Bottom Hinges</i>	
	1 - 801,304,92x.x1	Top Hinge
	1 - 592,051,18x.x3	Bottom Hinge Guard, Cabinet
	1 - 592,051,19x.x3	Bottom Hinge Guard, Door
	3 - 900,301,65x.x1	Screw, Phil Pan Sems w/Washer, #8-18x1/2"
	2 - 800,303,19x.x1	Bolt, Carriage, 1/4 - 20 x 5/8 Grade 5
	2 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M035.x	Instructions, HS Top & Bottom Hinges
1 – 609,023,20x.x4	<i>Kit, HS Validator Guard (No Validator)</i>	
	1 - 592,150,70x.x3	<i>Assembly Guard Bill Validator Opening</i>
	4 - 800,303,19x.x1	Bolt, Carriage 1/4 - 20 x 5/8 Grade 5
	6 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M036.x	Instructions, HS Validator Guard
1 – 609,023,60x.x4	<i>Kit, HS Top Hasp Assembly</i>	
	1 - 609,021,60x.x3	Hinged Top Hasp Assembly, Cabinet
	1 - 592,051,36x.x3	Top Front Hasp, Door
	1 - 609,020,06x.x3	Top Hasp Plate, Cabinet
	1 - 592,010,08x.x3	Hasp Backing Plate, Cabinet
	1 - 609,050,54x.x3	Rain Guard, HS Wide
	2 - 800,303,19x.x1	Bolt, Carriage, 1/4 - 20 x 5/8 Grade 5
	4 - W766	Bolt, Carriage, 1/4 - 20
	6 - 900,800,67x.x1	Nut, Keps, 1/4 - 20
	1 - M037.x	Instructions, HS Top Hasp
1 - 592,050,00x.x4	<i>Kit, Bottom Door Lock Hasp</i>	
	1 - 592,051,16x.x3	Hasp Bracket
	1 - 801,305,64x.x1	Steel Hasp
	1 - 592,051,17x.x3	Latch Hasp
	1 - 900,801,02x.x1	Hex Nut, 5/16-18
	1 - 800,303,20x.x1	Hex Bolt 5/16-18x3
	6 - 900,201,56x.x1	Carriage Bolt 14-20x3/4
	6 - 900,800,67x.x1	Keps Nut 1/4-20
	1 - 900,301,55x.x1	Screw, #8-32x1/2
	4 - 609,050,55x.x3	bottom hinge spacer
	1 - M038.x	Instructions, HS Bottom Door Lock Hasp
1 – 491,010,49x.x4	<i>Kit Inner Door Burst Open Latch</i>	
	1 - 801,501,61x.x1	Burst Open Latch
	1 - 901,501,62x.x1	Latch Roller
	1 - 801,501,63x.x1	Adjustable Plate
	*1 - 394,050,11x.x3	Roller Bracket
	4 - 900,301,50x.x1	Screw, Phil Pan #8 - 18 X 1/2
	6 - 901,100,54x.x1	Pop Rivet 1/8"
	1 - 491,012,50x.x3	Mounting Plate Burst Open Latch
	2 - 900,800,65x.x1	Keps Nut #10 - 32
	1 - M039.x	Instructions HS Burst Open Latch

Individual Kits For Pepsi High Security Field Installations

609,020,20x.x4	<i>Complete Kit, Pepsi HS Retrofit, DN501E (Coinco Validator)</i>	
	(Should include the following)	
1 – 609,022,60x.x4	<i>Kit, Vandal Panel/Protective Plate, 72"</i>	
	1 - 592,051,31x.x3	<i>Vandal Panel, Door-72"</i>
	1 - 609,020,05x.x3	<i>Protective Plate, Cabinet (Right Side)-72"</i>
1 – 609,020,60x.x4	<i>Kit, HS Lock Cover</i>	
	1 - 592,150,80x.x3	Coin Insert and Lock Cover Assembly
	1 - 803,861,70x.x1	Label, HS Coin Insert
	4 - 800,303,19x.x1	Carriage Bolt, 1/4 - 20 x 5/8 Grade 5
	4 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M032.x	Instructions, HS Lockcover Assy.
1 – 609,023,30x.x4	<i>Kit, HS Nut Retainer Housing & Security Strap</i>	
	1 - 432,050,73x.x3	Nut Retainer Housing
	1 - 592,051,21x.x3	Strap, Nut Retainer Housing
	2 - 900,301,73x.x1	Self Tapping Screw #1/4 20 x 1
	1 - M033.x	Instructions, HS Nut Retainer Housing & Security Strap
1 – 609,023,40x.x4	<i>Kit, HS Selection Guard</i>	
	1 - 592,151,00x.x3	Assembly, Selection Guard
	1 - 801,903,88x.x1	Lens, 9 Selection HS
	1 - 592,051,29x.x3	Bracket Lens HS
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	1 - M034.x	Instructions, HS Selection Guard
1 – 609,023,50x.x4	<i>Kit, HS Top & Bottom Hinges</i>	
	1 - 801,304,92x.x1	Top Hinge
	1 - 592,051,18x.x3	Bottom Hinge Guard, Cabinet
	1 - 592,051,19x.x3	Bottom Hinge Guard, Door
	3 - 900,301,65x.x1	Screw, Phil Pan Sems w/Washer, #8-18x1/2"
	2 - 800,303,19x.x1	Bolt, Carriage, 1/4 - 20 x 5/8 Grade 5
	2 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M035.x	Instructions, HS Top & Bottom Hinges
1 – 609,023,10x.x4	<i>Kit, HS Validator Guard (Coinco)</i>	
	1 - 592,150,50x.x3	<i>Assembly Guard Bill Validator (Coinco)</i>
	4 - 800,303,19x.x1	Bolt, Carriage 1/4 - 20 x 5/8 Grade 5
	6 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M036.x	Instructions, HS Validator Guard
1 – 609,023,60x.x4	<i>Kit, HS Top Hasp Assembly</i>	
	1 - 609,021,60x.x3	Hinged Top Hasp Assembly, Cabinet
	1 - 592,051,36x.x3	Top Front Hasp, Door
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	1 - M037.x	Instructions, HS Top Hasp
1 - 592,050,00x.x4	<i>Kit, Bottom Door Lock Hasp</i>	
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	1 - 801,305,64x.x1	Steel Hasp
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	1 - 900,801,02x.x1	Hex Nut, 5/16-18
	1 - 800,303,20x.x1	Hex Bolt 5/16-18x3
	6 - 900,201,56x.x1	Carriage Bolt 14-20x3/4
	6 - 900,800,67x.x1	Keps Nut 1/4-20
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	1 - 592,150,80x.x3	Coin Insert and Lock Cover Assembly
	1 - 803,861,70x.x1	Label, HS Coin Insert
	4 - 800,303,19x.x1	Carriage Bolt, 1/4 - 20 x 5/8 Grade 5
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	1 - 900,301,55x.x1	Screw, #8-32x1/2
	4 - 609,050,55x.x3	bottom hinge spacer
	1 - M038.x	Instructions, HS Bottom Door Lock Hasp
1 – 491,010,49x.x4	Kit Inner Door Burst Open Latch	
	1 - 801,501,61x.x1	Burst Open Latch
	1 - 901,501,62x.x1	Latch Roller
	1 - 801,501,63x.x1	Adjustable Plate
	*1 - 394,050,11x.x3	Roller Bracket
	4 - 900,301,50x.x1	Screw, Phil Pan #8 - 18 X 1/2
	6 - 901,100,54x.x1	Pop Rivet 1/8"
	1 - 491,012,50x.x3	Mounting Plate Burst Open Latch
	2 - 900,800,65x.x1	Keps Nut #10 – 32
	1 - M039.x	Instructions HS Burst Open Latch

Individual Kits For Pepsi High Security Field Installations

610,020,50x.x4	<i>Complete Kit, Pepsi HS Retrofit, DN600E (Mars Validator)</i>	
	(Should include the following)	
1 – 610,020,70x.x4	<i>Kit, Vandal Panel/Protective Plate, 79"</i>	
	1 - 610,050,15x.x3	Vandal Panel, Door- 79"
	1 - 610,000,09x.x3	Protective Plate, Cabinet (Right Side)- 79"
1 – 609,020,60x.x4	<i>Kit, HS Lock Cover</i>	
	1 - 592,150,80x.x3	Coin Insert and Lock Cover Assembly
	1 - 803,861,70x.x1	Label, HS Coin Insert
	4 - 800,303,19x.x1	Carriage Bolt, 1/4 - 20 x 5/8 Grade 5
	4 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M032.x	Instructions, HS Lockcover Assy.
1 – 609,023,30x.x4	<i>Kit, HS Nut Retainer Housing & Security Strap</i>	
	1 - 432,050,73x.x3	Nut Retainer Housing
	1 - 592,051,21x.x3	Strap, Nut Retainer Housing
	2 - 900,301,73x.x1	Self Tapping Screw #1/4 20 x 1
	1 - M033.x	Instructions, HS Nut Retainer Housing & Security Strap
1 – 609,023,40x.x4	<i>Kit, HS Selection Guard</i>	
	1 - 592,151,00x.x3	Assembly, Selection Guard
	1 - 801,903,88x.x1	Lens, 9 Selection HS
	1 - 592,051,29x.x3	Bracket Lens HS
	1 - 592,051,27x.x3	Retainer, 9-10 Select
	1 - 592,150,20x.x3	Assembly, Coin Cup HS
	7 - 900,800,67x.x1	Nut 1/4 x 20
	9 - 900,800,50x.x1	Nut #8-32
	1 - M034.x	Instructions, HS Selection Guard
1 – 609,023,50x.x4	<i>Kit, HS Top & Bottom Hinges</i>	
	1 - 801,304,92x.x1	Top Hinge
	1 - 592,051,18x.x3	Bottom Hinge Guard, Cabinet
	1 - 592,051,19x.x3	Bottom Hinge Guard, Door
	3 - 900,301,65x.x1	Screw, Phil Pan Sems w/Washer, #8-18x1/2"
	2 - 800,303,19x.x1	Bolt, Carriage, 1/4 - 20 x 5/8 Grade 5
	2 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M035.x	Instructions, HS Top & Bottom Hinges
1 – 609,023,00x.x4	<i>Kit, HS Validator Guard (Mars)</i>	
	1 - 592,150,60x.x3	<i>Assembly Guard Bill Validator (Mars)</i>
	4 - 800,303,19x.x1	Bolt, Carriage 1/4 - 20 x 5/8 Grade 5
	6 - 900,800,67x.x1	Nut, Keps 1/4 - 20
	1 - M036.x	Instructions, HS Validator Guard
1 – 609,023,60x.x4	<i>Kit, HS Top Hasp Assembly</i>	
	1 - 609,021,60x.x3	Hinged Top Hasp Assembly, Cabinet
	1 - 592,051,36x.x3	Top Front Hasp, Door
	1 - 609,020,06x.x3	Top Hasp Plate, Cabinet
	1 - 592,010,08x.x3	Hasp Backing Plate, Cabinet
	1 - 609,050,54x.x3	Rain Guard, HS Wide
	2 - 800,303,19x.x1	Bolt, Carriage, 1/4 - 20 x 5/8 Grade 5
	4 - W766	Bolt, Carriage, 1/4 - 20
	6 - 900,800,67x.x1	Nut, Keps, 1/4 - 20
	1 - M037.x	Instructions, HS Top Hasp
1 - 592,050,00x.x4	<i>Kit, Bottom Door Lock Hasp</i>	
	1 - 592,051,16x.x3	Hasp Bracket
	1 - 801,305,64x.x1	Steel Hasp
	1 - 592,051,17x.x3	Latch Hasp
	1 - 900,801,02x.x1	Hex Nut, 5/16-18
	1 - 800,303,20x.x1	Hex Bolt 5/16-18x3
	6 - 900,201,56x.x1	Carriage Bolt 14-20x3/4
	6 - 900,800,67x.x1	Keps Nut 1/4-20
	1 - 900,301,55x.x1	Screw, #8-32x1/2
	4 - 609,050,55x.x3	bottom hinge spacer
	1 - M038.x	Instructions, HS Bottom Door Lock Hasp
1 – 491,010,49x.x4	<i>Kit Inner Door Burst Open Latch</i>	
	1 - 801,501,61x.x1	Burst Open Latch
	1 - 901,501,62x.x1	Latch Roller
	1 - 801,501,63x.x1	Adjustable Plate
	*1 - 394,050,11x.x3	Roller Bracket
	4 - 900,301,50x.x1	Screw, Phil Pan #8 - 18 X 1/2
	6 - 901,100,54x.x1	Pop Rivet 1/8"
	1 - 491,012,50x.x3	Mounting Plate Burst Open Latch
	2 - 900,800,65x.x1	Keps Nut #10 – 32
	1 - M039.x	Instructions HS Burst Open Latch